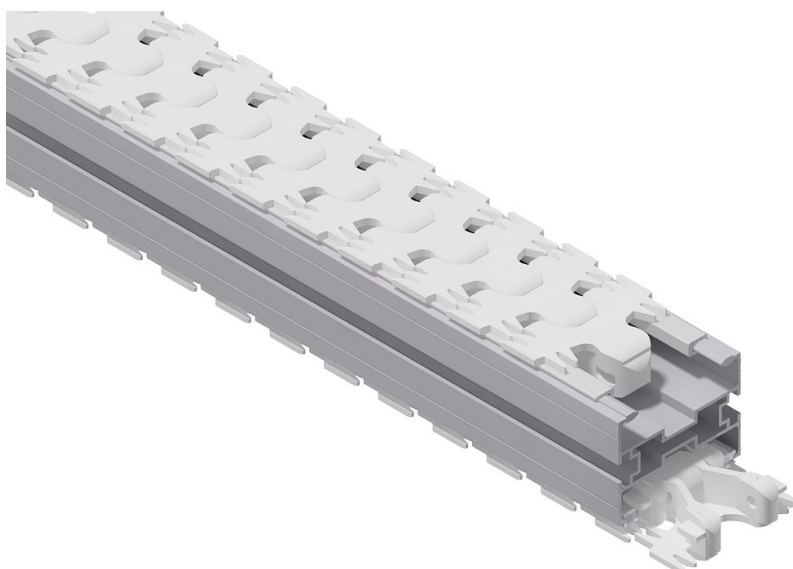


Series 830



Technical specification S830	
Width of chain	83 mm
Chain pitch	38 mm
Width conveyor profile	86 mm
Height conveyor	80 mm
Radius conveyor chain on the drive and idler unit	70 mm
Max. permitted traction on the conveyor chain	1250 N
Weight conveyor	≈ 7 kg/m **
Recommended maximum load on conveyor	≈ 200 kg *
Recommended maximum load	≈ 20 kg/m *
Recommended maximum length of conveyor	≈ 20 m *
Recommended maximum speed	50 m/min
Minimum radius on plain bend	R 150 mm
Wheel curve radius	R 150 mm and R 200 mm
Vertical bend radius	R 400 mm and R 860 mm
Motor	0,18 - 0,37 kW
Noise level	< 70 dB (A)
Chain material	Acetal
Conveyor profile material	Anodized aluminum
* Recommended maximum length depends on the design, load and number of bends.	
** The weight of the conveyor depends on which type of chain, guide rail and guide rail bracket.	

Series 830

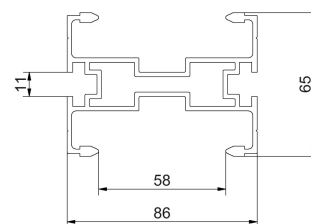
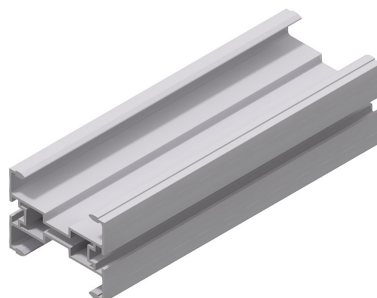
Conveyor profile S830

Anodized aluminum

Weight 2400 g/m

Length 5.8 m

Qty/package 15 pcs

Part no. 830-1000

Series 830

Conveyor chain S830

Acetal, nylon and stainless steel.

Standard version top flights are made of white acetal which is food approved.

Allowed traction force 1250 N.

Specified dimensions may vary up to 2%.

On request, some chains and top flight can be delivered in non-standard material.

Enter the following additional letter.

L = Low friction

V = Heat resistance

A = Antistatic

F = Flocked

Order example 830-2000L

Finger chain

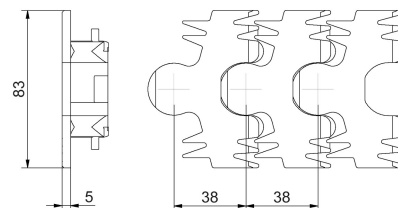
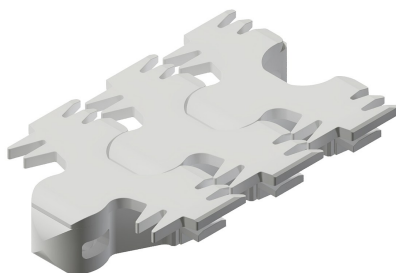
Slat standard chain for S830 and S530

Weight 1420 g/m

Qty 27 pcs/m

Part no. 830-2000

Part no. 830-2000-BLUE



Top flight for standard chain

Weight 18 g

Part no. 830-2001

Part no. 830-2001-BLUE

Finger chain friction

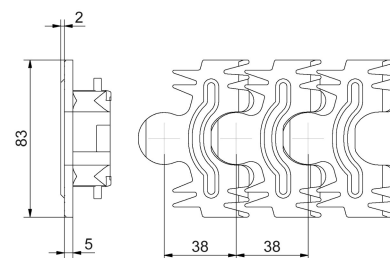
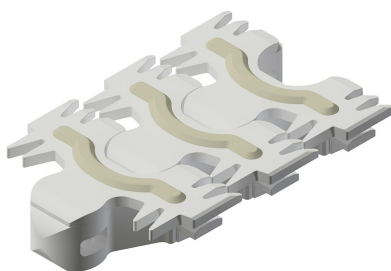
Standard chain with friction top flight
for S830 and S530

Weight 1440 g/m

Qty 27 pcs/m

Part no. 830-2010

Part no. 830-2010-BLUE



Top flight for friction chain

Weight 19 g

Part no. 830-2011

Part no. 830-2011-BLUE

Series 830

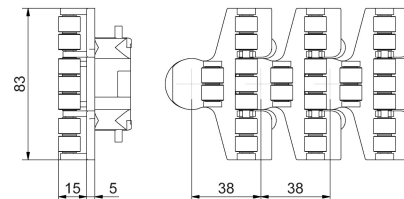
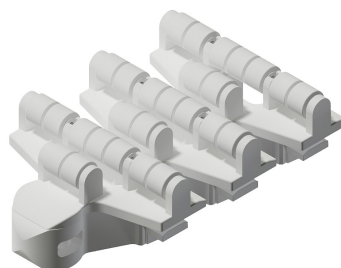
Chain with rollers

For S830 and S530

Weight 2030 g/m

Qty 27 pcs/m

Part no. 830-2050



Top flight for roller chain

Weight 41 g

Part no. 830-2051

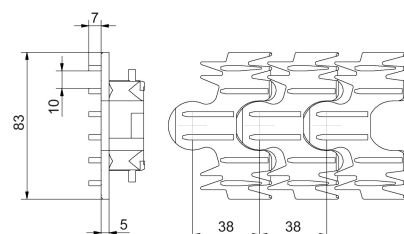
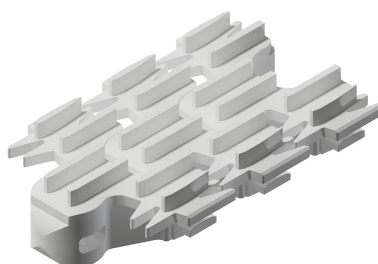
Rib chain

To S830 and S530

Weight 1550 g/m

Qty 27 pcs/m

Part no. 830-2055



Top flight for rib chain

Weight 23 g

Part no. 830-2056

Friction chain

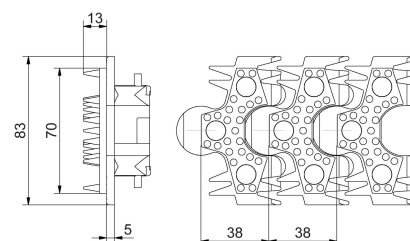
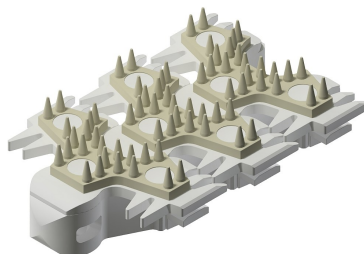
Friction chain with soft tip for

S830 and S530

Weight 1600 g/m

Qty 27 pcs/m

Part no. 830-2110



Top flight for friction chain with soft tip

Weight 27 g

Part no. 830-2111

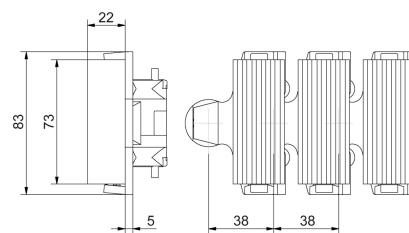
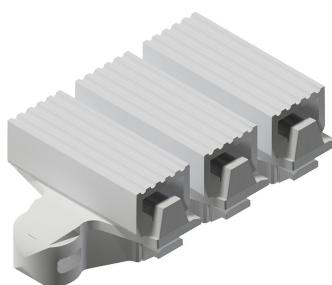
Series 830

Side grip chain

For S830 and S530

Weight 2260 g/m

Qty 27 pcs/m

Part no. 830-2120

Top flight for side grip chain

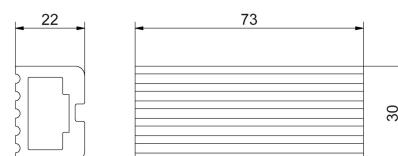
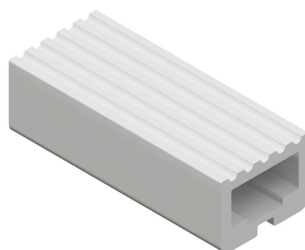
Weight 48 g

Part no. 830-2121**Rubber block**

Rubber block for chain 830-2120

White TPE

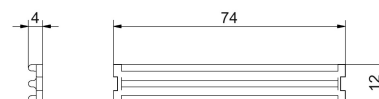
Weight 27 g

Part no. 830-2122**Locking rail**

Locking rail for 830-2122

Black reinforced nylon

Weight 4 g

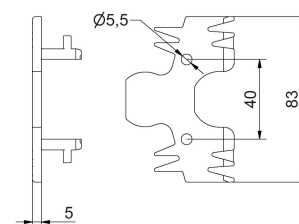
Part no. 830-2123

Series 830

Top flight for carrier

For S830 and S530
Weight 20 g

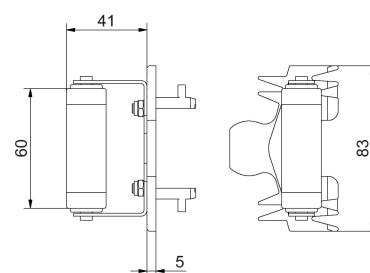
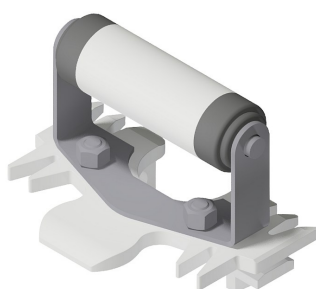
Part no. 830-2075



Top flight with carrier

For S830 and S530
Weight 75 g

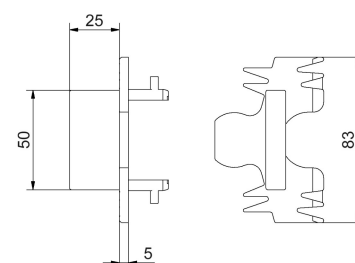
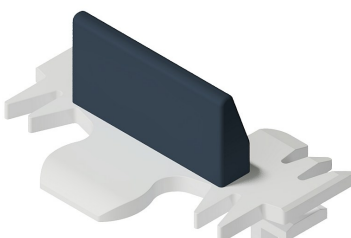
Part no. 830-2079



Top flight with carrier

For S830 and S530
Weight 33 g

Part no. 830-2081



Series 830

830-30

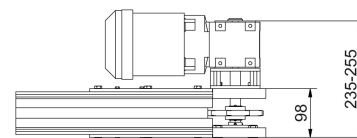
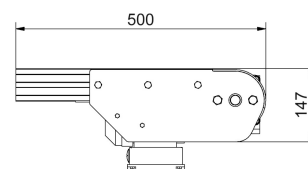
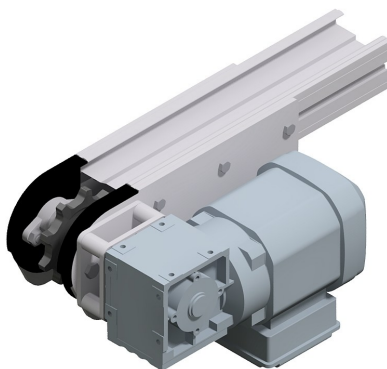
Drive unit with direct transmission S830. IP55.

Configuration of default drive with direct transmission **830-30-ABC-D-E**.

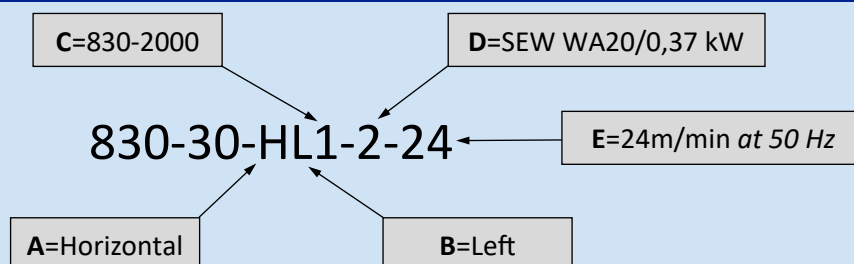
If needed, roller transfers and brackets can be found on page 146.

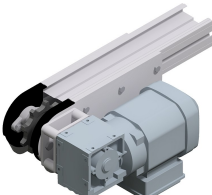
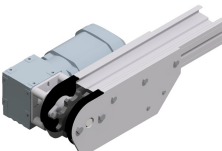
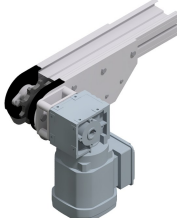
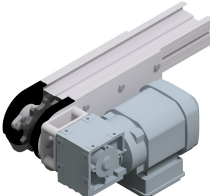
Weight without motor 3900 g

Weight with motor 10900-16900 g



Order example



A: <u>Assembly position</u>	B: <u>Placement</u>	C: <u>Conveyor chain</u>	-	D: <u>Motor/gear</u> <u>Power</u>	E: <u>Speed m/min</u> <u>at 50 Hz</u>
H: Horizontal 	R: Right 	1: 830-2000 830-2010		1: SEW WA20 0,25 kW	8 18 34 10 20 47 12 25 15 29
		2: 830-2081		2: SEW WA20 0,37 kW	18 34 20 48 25 30
V: Vertical 	L: Left 	3: 830-2055 830-2079 830-2110		3: SEW WA30 0,37 kW	6 15 30 8 18 34 10 20 48 12 25
		4: 830-2050		4: SEW WA30 0,55 kW	15 34 18 48 20 30
					W Without motor/gear. Assembly position and shaft prepared for selected place- ment. More options —————→

Series 830

Cont. 830-30

D: Motor/gear Power	E: Speed m/min at 50 Hz		
5: SEW SA37 0,37 kW	8 10 13 16	19 25 27 31	36
6: Lenze G500-B45 0,18 kW	13 15 17 19	21 25 28 31	36 41 45
7: Lenze G500-B110 0,18 kW	8 10 12 15	19 21 25 33	38 41
8: Lenze G500-B45 0,25 kW	19 22 25 28	32 36 41 46	
9: Lenze G500-B110 0,25 kW	11 12 15 19	21 25 27 31	38 42 46
10: Lenze G500-B45 0,37 kW	28 32 37 42	47	

D: Motor/gear Power	E: Speed m/min at 50 Hz		
11: Lenze G500-B110 0,37 kW	11 13 16 20	22 25 28 32	34 39 43 47
12: Lenze G500-B45 0,55 kW	26 28 32 37	42 47	
13: Lenze G500-B110 0,55 kW	17 20 22 25	28 31 39 43	47
14: Lenze Smart Motor G500-B45 max 0,47 kW	Adjustable speed 6-31 m/min		
15: Lenze Smart Motor G500-B45 max 0,47 kW	Adjustable speed 10-50 m/min		
	W Without motor/gear. Assembly position and shaft prepared for selected place- ment.		

If needed, roller transfers and brackets can be found at page 146.

Series 830

Cont. 830-30

Bracket for roller transfer and connecting strip between conveyors

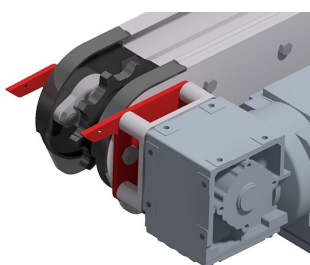
The following configuration is listed on order number 830-30-ABC-D-E- **with one additional letter**.

D = 900-7300 and 900-7325.

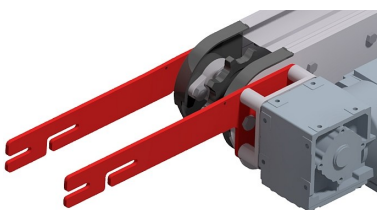
E = 900-7310 and 900-7320, 7 mm level difference.

Order example: 830-30-HL1-2-24-**D**

D



E



Bracket for roller transfer and connecting strip including roller transfer

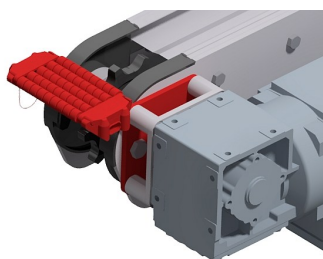
The following configuration is listed on the existing order number 830-30-ABC-D-E- **with two extra letters**.

DR = 900-7300, 900-7325 and 900-7410

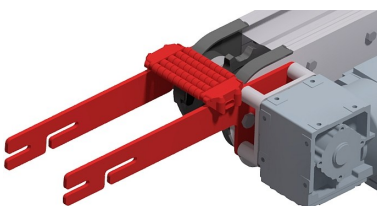
ER = 900-7310, 900-7320 and 900-7410, 7 mm level difference.

Order example: 830-30-HL1-2-24-**DR**

DR



ER



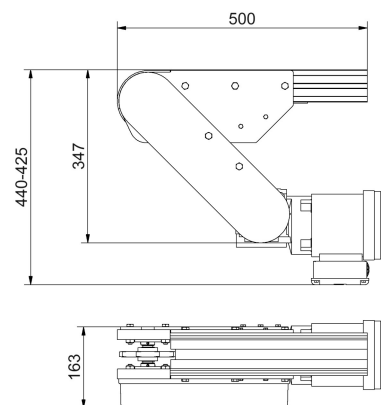
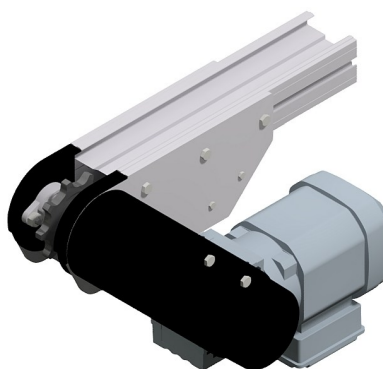
Series 830

830-31

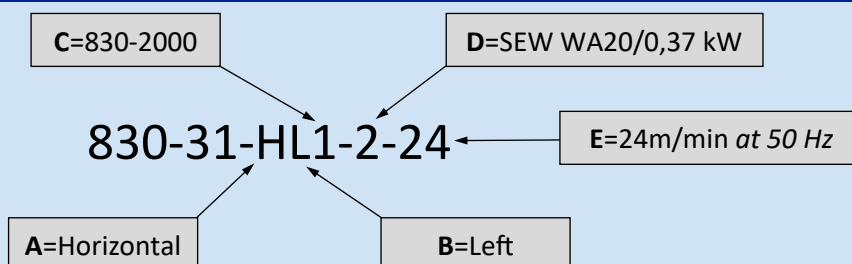
Drive unit with suspended motor with timing belt transmission S830. IP55.

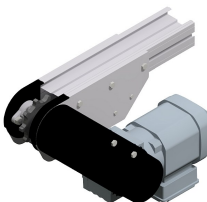
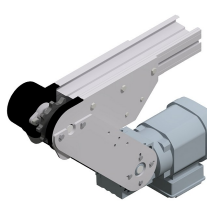
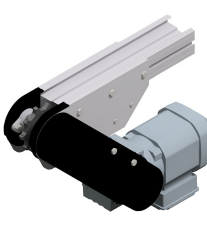
Configuration of default drive
830-31-ABC-D-E.

If needed, roller transfers and brackets can be found at page 149.



Order example



A: <u>Assembly position</u>	B: <u>Placement</u>	C: <u>Conveyor chain</u>	-	D: <u>Motor/gear</u> <u>Power</u>	E: <u>Speed m/min</u> <u>at 50 Hz</u>
H: Horizontal 	R: Right 	1: 830-2000 830-2010		1: SEW WA20 0,25 kW	8 18 34 10 20 47 12 25 15 29
		2: 830-2081		2: SEW WA20 0,37 kW	18 34 20 48 25 30
V: Vertical 	L: Left 	3: 830-2055 830-2079 830-2110		3: SEW WA30 0,37 kW	6 15 30 8 18 34 10 20 48 12 25
		4: 830-2050		4: SEW WA30 0,55 kW	15 34 18 48 20 30
					W Without motor/gear. Assembly position and shaft prepared for selected place- ment. More options —————→

Series 830

Cont. 830-31

D: Motor/gear power	E: Speed m/min at 50 Hz		
5: SEW SA37 0,37 kW	8 10 13 16	19 25 27 31	36
6: Lenze G500-B45 0,18 kW	13 15 17 19	21 25 28 31	36 41 45
7: Lenze G500-B110 0,18 kW	8 10 12 15	19 21 25 33	38 41
8: Lenze G500-B45 0,25 kW	19 22 25 28	32 36 41 46	
9: Lenze G500-B110 0,25 kW	11 12 15 19	21 25 27 31	38 42 46
10: Lenze G500-B45 0,37 kW	28 32 37 42	47	

D: Motor/gear power	E: Speed m/min at 50 Hz		
11: Lenze G500-B110 0,37 kW	11 13 16 20	22 25 28 32	34 39 43 47
12: Lenze G500-B45 0,55 kW	26 28 32 36	42 47	
13: Lenze G500-B110 0,55 kW	17 20 22 25	28 31 39 43	47
14: Lenze Smart Motor G500-B45 max 0,47 kW	Adjustable speed 6-31 m/min		
15: Lenze Smart Motor G500-B45 max 0,47 kW	Adjustable speed 10-50 m/min		
	W Without motor/gear. Assembly position and shaft prepared for selected place- ment.		

If needed, roller transfers and brackets can be found at page 149.

Series 830

Cont. 830-31

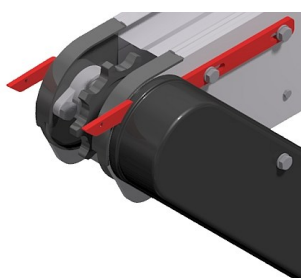
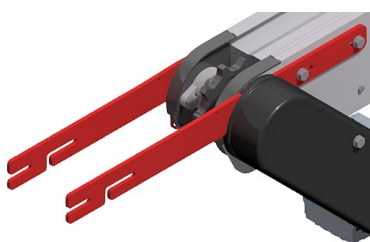
Bracket for roller transfer and connecting strip between conveyors

The following configuration is listed on order number 830-31-ABC-D-E- **with one additional letter**.

D = 900-7325.

E = 900-7320, 7 mm level difference.

Order example: 830-31-HL1-2-24-**D**

D**E**

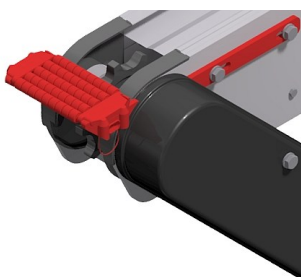
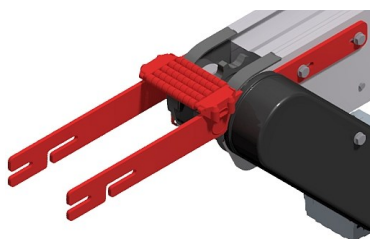
Bracket for roller transfer and connecting strip including roller transfer

The following configuration is listed on the existing order number 830-31-ABC-D-E- **with two extra letters**.

DR = 900-7325 and 900-7410.

ER = 900-7320 and 900-7410, 7 mm level difference.

Order example: 830-31-HL1-2-24-**DR**

DR**ER**

Series 830

830-32

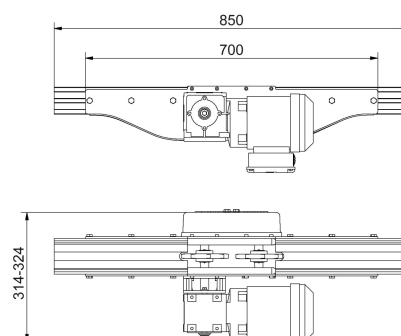
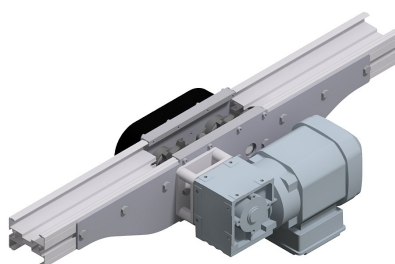
Drive unit with intermediate motor and returnchain S830.

IP55.

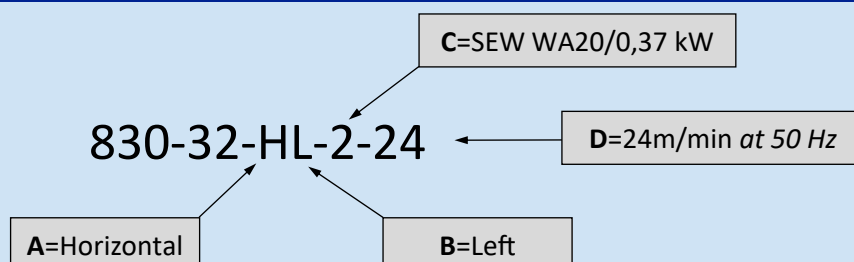
Configuration of default drive

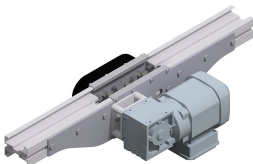
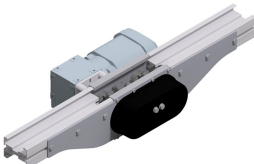
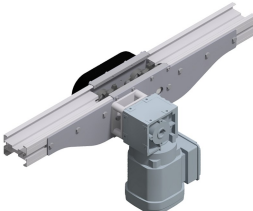
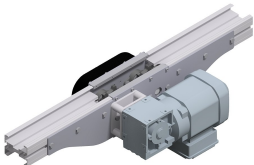
830-32-AB-C-D.

Use 830-4055 as front idler unit.



Order example



A: <u>Assembly position</u>	B: <u>Placement</u>	-	C: <u>Motor/gear</u> <u>Power</u>	D: <u>Speed m/min</u> <u>at 50 Hz</u>
H: Horizontal 	R: Right 		1: SEW WA20 0,25 kW 2: SEW WA20 0,37 kW	8 18 34 10 20 47 12 25 15 29 18 34 20 48 25 30
V: Vertical 	L: Left 		3: SEW WA30 0,37 kW 4: SEW WA30 0,55 kW	6 15 30 8 18 34 10 20 48 12 25 15 34 18 48 20 30
				W Without motor/gear. Assembly position and shaft prepared for selected place- ment. More options →

Series 830

Cont. 830-32

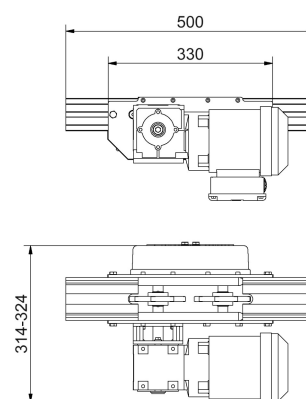
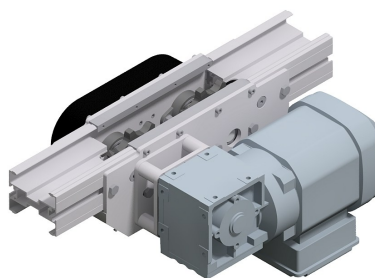
C: Motor/gear power	D: Speed m/min at 50 Hz		
5: SEW SA37 0,37 kW	8 10 13 16	19 25 27 31	36
6: Lenze G500-B45 0,18 kW	13 15 17 19	21 25 28 31	36 41 45
7: Lenze G500-B110 0,18 kW	8 10 12 15	19 21 25 33	38 41
8: Lenze G500-B45 0,25 kW	19 22 25 28	32 36 41 46	
9: Lenze G500-B110 0,25 kW	11 12 15 19	21 25 27 31	38 42 46
10: Lenze G500-B45 0,37 kW	28 32 37 42	47	

C: Motor/gear power	D: Speed m/min at 50 Hz		
11: Lenze G500-B110 0,37 kW	11 13 16 20	22 25 28 32	34 39 43 47
12: Lenze G500-B45 0,55 kW	26 28 32 36	42 47	
13: Lenze G500-B110 0,55 kW	17 20 22 25	28 31 39 43	47
14: Lenze Smart Motor G500-B45 max 0,47 kW	Adjustable speed 6-31 m/min		
15: Lenze Smart Motor G500-B45 max 0,47 kW	Adjustable speed 10-50 m/min		
	W Without motor/gear. Assembly position and shaft prepared for selected place- ment.		

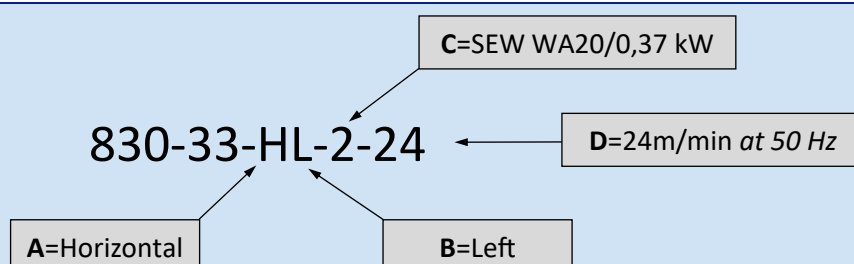
Series 830

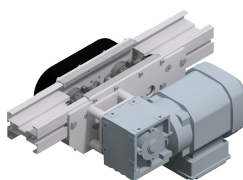
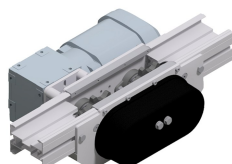
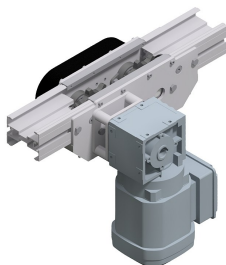
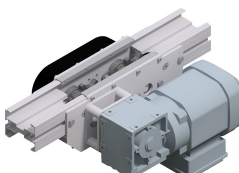
830-33

Catenary drive unit for
circuit conveyor S830.
IP55.
Configuration of default drive
830-33-AB-C-D.



Order example



A: <u>Assembly position</u>	B: <u>Placement</u>	-	C: <u>Motor/gear</u> <u>Power</u>	D: <u>Speed m/min</u> <u>at 50 Hz</u>												
H: Horizontal 	R: Right 		1: SEW WA20 0,25 kW	<table><tr><td>8</td><td>18</td><td>34</td></tr><tr><td>10</td><td>20</td><td>47</td></tr><tr><td>12</td><td>25</td><td></td></tr><tr><td>15</td><td>29</td><td></td></tr></table>	8	18	34	10	20	47	12	25		15	29	
8	18	34														
10	20	47														
12	25															
15	29															
			2: SEW WA20 0,37 kW	<table><tr><td>18</td><td>34</td><td></td></tr><tr><td>20</td><td>48</td><td></td></tr><tr><td>25</td><td></td><td></td></tr><tr><td>30</td><td></td><td></td></tr></table>	18	34		20	48		25			30		
18	34															
20	48															
25																
30																
V: Vertical 	L: Left 		3: SEW WA30 0,37 kW	<table><tr><td>6</td><td>15</td><td>30</td></tr><tr><td>8</td><td>18</td><td>34</td></tr><tr><td>10</td><td>20</td><td>48</td></tr><tr><td>12</td><td>25</td><td></td></tr></table>	6	15	30	8	18	34	10	20	48	12	25	
6	15	30														
8	18	34														
10	20	48														
12	25															
			4: SEW WA30 0,55 kW	<table><tr><td>15</td><td>34</td><td></td></tr><tr><td>18</td><td>48</td><td></td></tr><tr><td>20</td><td></td><td></td></tr><tr><td>30</td><td></td><td></td></tr></table>	15	34		18	48		20			30		
15	34															
18	48															
20																
30																
				W Without motor/gear. Assembly position and shaft prepared for selected place- ment. More options —————>												

Series 830

Cont. 830-33

C: Motor/gear power	D: Speed m/min at 50 Hz		
5: SEW SA37 0,37 kW	8 10 13 16	19 25 27 31	36
6: Lenze G500-B45 0,18 kW	13 15 17 19	21 25 28 31	36 41 45
7: Lenze G500-B110 0,18 kW	8 10 12 15	19 21 25 33	38 41
8: Lenze G500-B45 0,25 kW	19 22 25 28	32 36 41 46	
9: Lenze G500-B110 0,25 kW	11 12 15 19	21 25 27 31	38 42 46
10: Lenze G500-B45 0,37 kW	28 32 37 42	47	

C: Motor/gear power	D: Speed m/min at 50 Hz		
11: Lenze G500-B110 0,37 kW	11 13 16 20	22 25 28 32	34 39 43 47
12: Lenze G500-B45 0,55 kW	26 28 32 36	42 47	
13: Lenze G500-B110 0,55 kW	17 20 22 25	28 31 39 43	47
14: Lenze Smart Motor G500-B45 max 0,47 kW	Adjustable speed 6-31 m/min		
15: Lenze Smart Motor G500-B45 max 0,47 kW	Adjustable speed 10-50 m/min		
	W Without motor/gear. Assembly position and shaft prepared for selected place- ment.		

Series 830

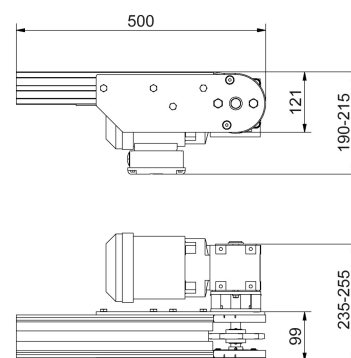
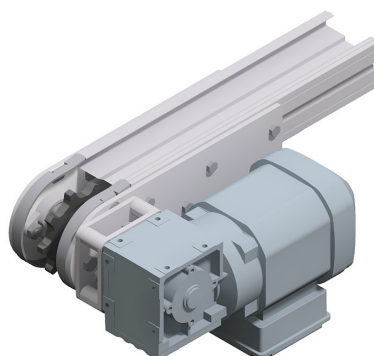
830-34

Drive unit for side grip conveyor S830.

IP55.

Configuration of default drive

830-34-AB-C-D.



Order example

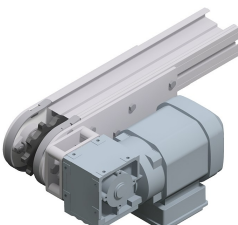
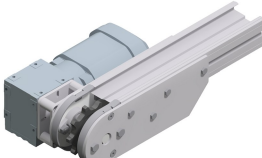
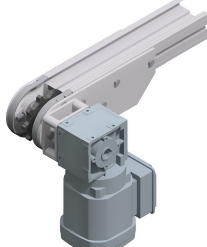
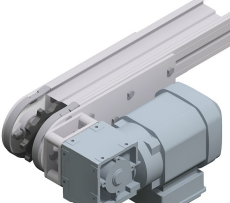
830-34-HL-2-24

C=SEW WA20/0,37 kW

D=24m/min at 50 Hz

A=Horizontal

B=Left

A: <u>Assembly position</u>	B: <u>Placement</u>	-	C: <u>Motor/gear</u> <u>Power</u>	D: <u>Speed m/min</u> <u>at 50 Hz</u>
H: Horizontal 	R: Right 		1: SEW WA20 0,25 kW 8 18 34 10 20 47 12 25 15 29	
			2: SEW WA20 0,37 kW 18 34 20 48 25 30	
V: Vertical 	L: Left 		3: SEW WA30 0,37 kW 6 15 30 8 18 34 10 20 48 12 25	
			4: SEW WA30 0,55 kW 15 34 18 48 20 30	
				W Without motor/gear. Assembly position and shaft prepared for selected place- ment. More options →

Series 830

Cont. 830-34

C: Motor/gear power	D: Speed m/min at 50 Hz		
5: SEW SA37 0,37 kW	8 10 13 16	19 25 27 31	36
6: Lenze G500-B45 0,18 kW	13 15 17 19	21 25 28 31	36 41 45
7: Lenze G500-B110 0,18 kW	8 10 12 15	19 21 25 33	38 41
8: Lenze G500-B45 0,25 kW	19 22 25 28	32 36 41 46	
9: Lenze G500-B110 0,25 kW	11 12 15 19	21 25 27 31	38 42 46
10: Lenze G500-B45 0,37 kW	28 32 37 42	47	

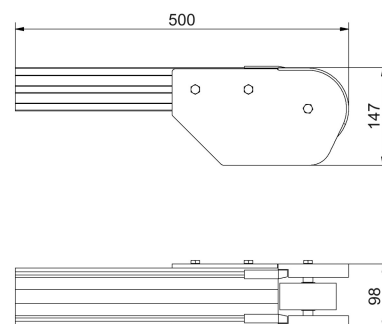
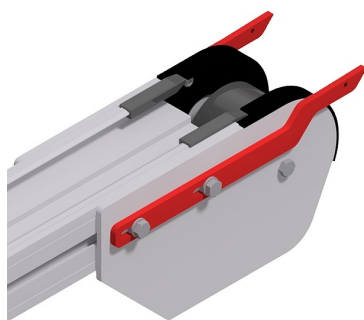
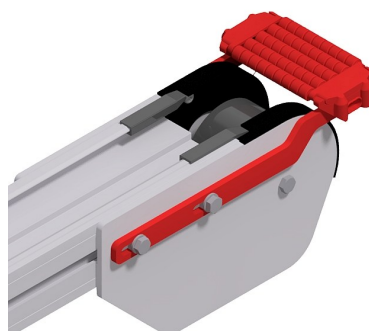
C: Motor/gear power	D: Speed m/min at 50 Hz		
11: Lenze G500-B110 0,37 kW	11 13 16 20	22 25 28 32	34 39 43 47
12: Lenze G500-B45 0,55 kW	26 28 32 36	42 47	
13: Lenze G500-B110 0,55 kW	17 20 22 25	28 31 39 43	47
14: Lenze Smart Motor G500-B45 max 0,47 kW	Adjustable speed 6-31 m/min		
15: Lenze Smart Motor G500-B45 max 0,47 kW	Adjustable speed 10-50 m/min		
	W Without motor/gear. Assembly position and shaft prepared for selected place- ment.		

Series 830

Idler unit

Standard idler unit for S830

Weight 2400 g

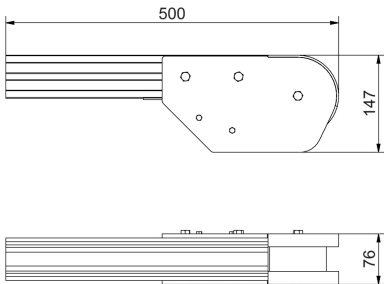
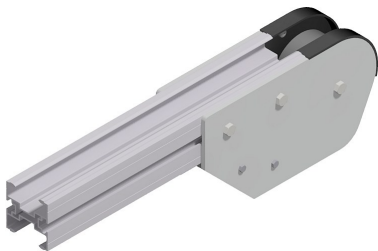
Part no. 830-4005**Bracket for roller transfer and bracket including roller transfer**The following configuration is listed on order number 830-4005- **with an additional letter**.**A** = 900-7330.**AR** = 900-7330 and 900-7410.Order example: 830-4005-**D****D****DR**

Series 830

Idler unit

Used as front idler unit for conveyor where drive unit 830-32 is included.
Configuration of idler unit
Part no. 830-4055-A

If needed, roller transfers and brackets can be found on page 158.



Order example

A=830-2000

830-4055-1

A: Conveyor chain			
1: 830-2000 830-2010	2: 830-2181	3: 830-2055 830-2079 830-2110	4: 830-2050

Series 830

Cont. 830-4055-A

Bracket for roller transfer and connecting strip between conveyors

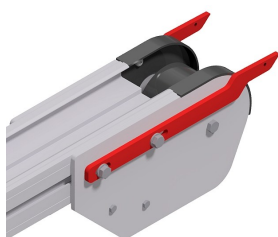
The following configuration is listed on order number 830-4055-A- **with one additional letter**.

D = 900-7325.

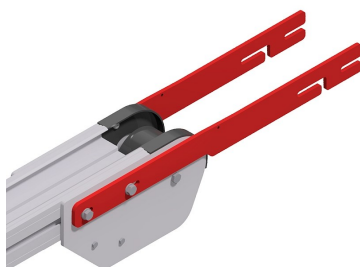
E = 900-7320, 7 mm level difference.

Order example: 830-4055-1-**D**

D



E



Bracket for roller transfer and connecting strip including roller transfer

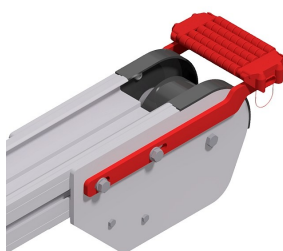
The following configuration is listed on the existing order number 830-4055-1- **with two extra letters**.

DR = 900-7325 and 900-7410.

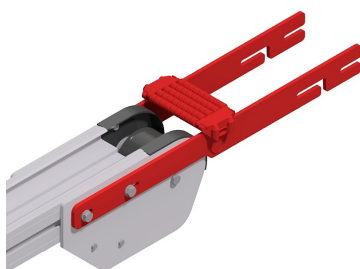
ER = 900-7320 and 900-7410, 7 mm level difference.

Order example: 830-4055-1-**DR**

DR



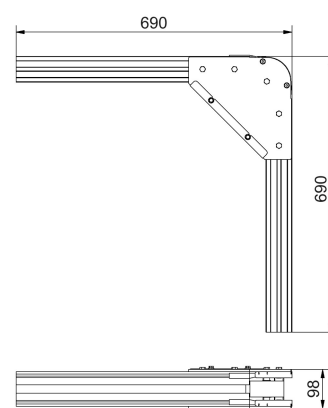
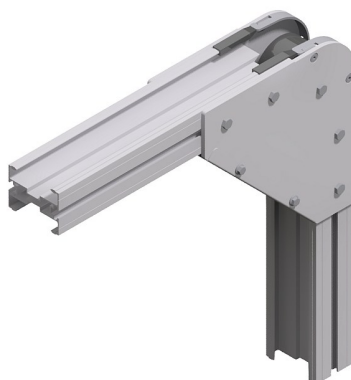
ER



Series 830

Idler unit

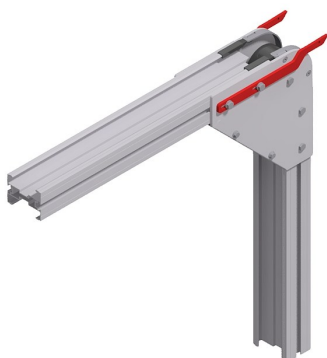
Idler unit 90° S830

Part no. 15309**Bracket for roller transfer and bracket including roller transfer**

The following configuration is listed on order number 15309- **with an additional letter**.

D = 900-7111**DR** = 900-7330 and 900-7410

Order example: 15309-D

D**DR**

Series 830

Idler unit

Idler unit for side grip conveyor.

Used with 830-34.

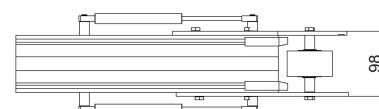
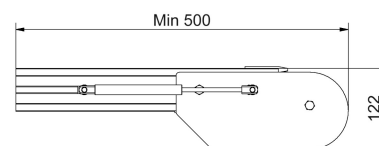
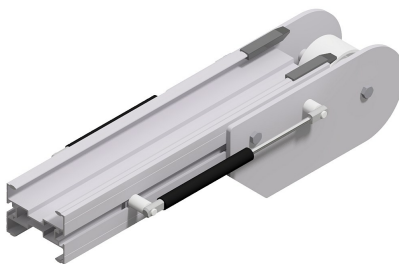
Manufactured in version right and left .

R = Right

L = Left

Part no. 830-4010R

Part no. 830-4010L



Series 830

Wheel bend

Standard wheel bend S830 with R150 mm
Anodized aluminum profile and wheel in plastic

Configuration of wheel bend

Part no. 830-5025-A

A= Angle on bend

Standard angles for R150

A = 45°

A = 90°

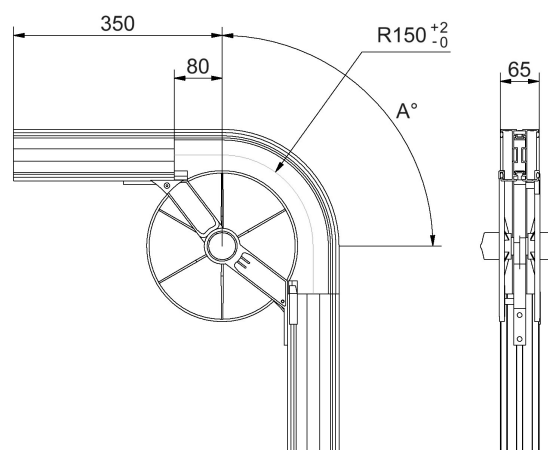
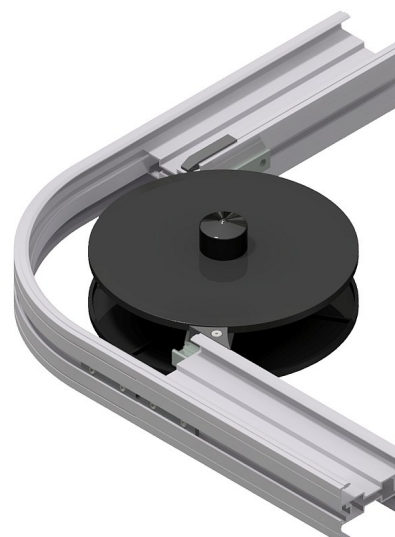
A = 180°

Other angles are manufactured on request
Connecting strip 100-7010 is ordered separately

Order example

830-5025-45

A= 45°



Series 830

Wheel bend

Standard wheel bend S830 with R200 mm
Anodized aluminum profile and wheel in plastic

Configuration of wheel bend

Part no. 830-5055-A

A= Angle on bend

Standard angles for R200

A = 45°

A = 90°

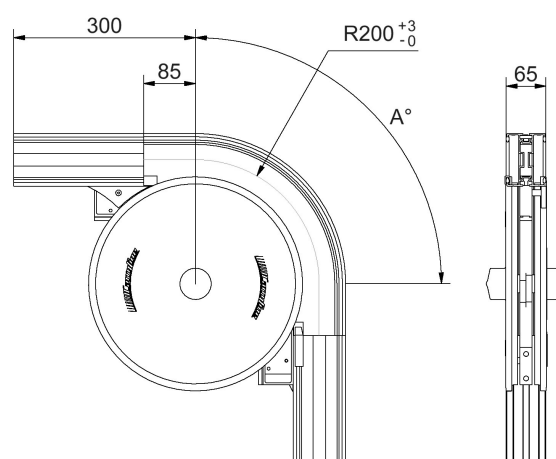
A = 180°

Other angles are manufactured on request
Connecting strip 100-7010 is ordered separately

Order example

830-5055-45

A= 45°



Series 830

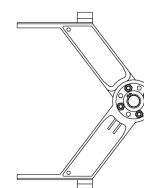
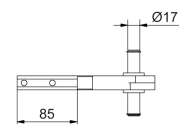
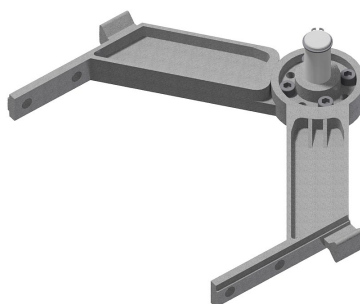
Adjustable support assembly

Support assembly for wheel bend R150
S830

Complete with shaft
Zinc die-cast and stainless steel

Weight 690 g

Part no. 830-5026



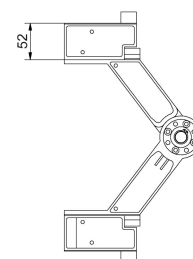
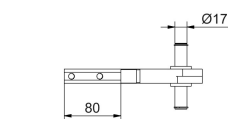
Adjustable support assembly

Support assembly for wheel bend R200
S830

Complete with shaft
Zinc die-cast and stainless steel

Weight 1380 g

Part no. 830-5056



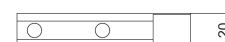
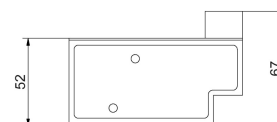
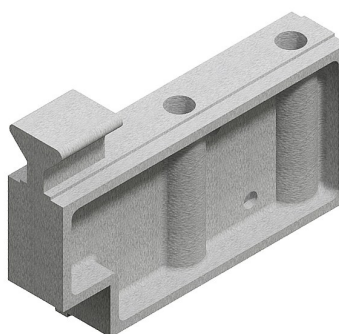
Spacer

For adjustable support assembly

Zinc die-cast

Weight 240 g

Part no. 830-5057

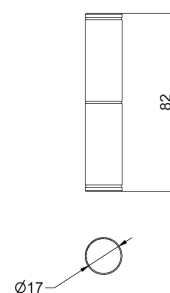


Series 830

Shaft

For wheel bend R150
Stainless steel
Weight 145 g

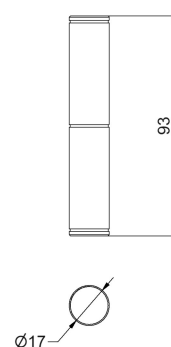
Part no. 830-5028



Shaft

For wheel bend R200
Stainless steel
Weight 165 g

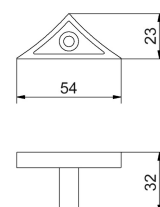
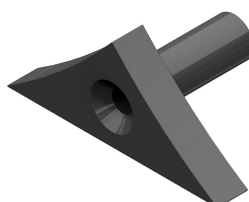
Part no. 830-5058



Pinch guard

For wheel bend R150
Black polyamide
Weight 6 g

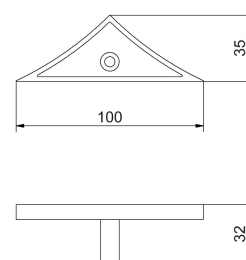
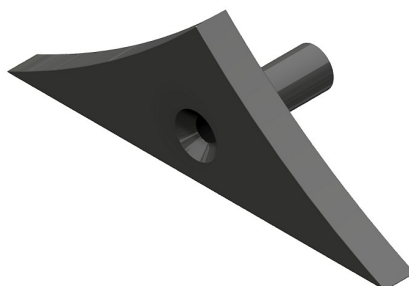
Part no. 830-5029



Pinch guard

For wheel bend R200
Black polyamide
Weight 11 g

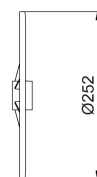
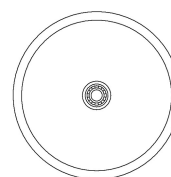
Part no. 830-5059



Series 830

Disc

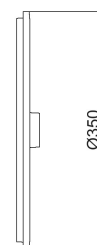
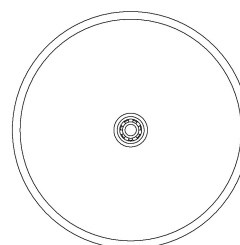
For wheel bend R150
Complete with bearing 6003-2Z
Black nylon
Weight 335 g



Part no. 830-5027

Disc

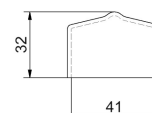
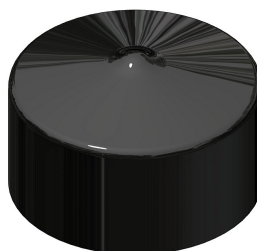
For wheel bend R200
Complete with bearing 6203-2Z
Black nylon
Weight 825 g



Part no. 830-5060

Plastic cover

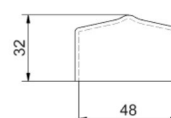
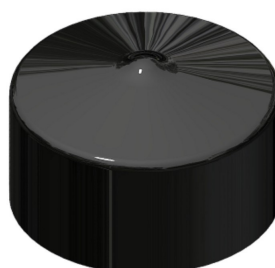
For wheel bend Ø252
Black PVC
Weight 11 g



Part no.830-5031

Plastic cover

For wheel bend Ø350
Black PVC
Weight 15 g



Part no.830-5062

Series 830

Plain bend

Standard plain bend S830
R600 consists of an aluminum profile
Other radius of two aluminum profiles and plastic clamp.

Plain bend configuration

Part no. 830-5375-A-B

A= Bend radius

B= Bend angle

The following radius and angles are standard

A = Radius	B = Angle
200 mm	15°, 30°, 45°, 90°, 180°
300 mm	15°, 30°, 45°, 90°, 180°
400 mm	15°, 30°, 45°, 90°, 180°
500 mm	15°, 30°, 45°, 90°, 180°
600 mm	15°, 30°, 45°, 90°, 180°
900 mm	15°, 30°, 45°, 90°, 180°

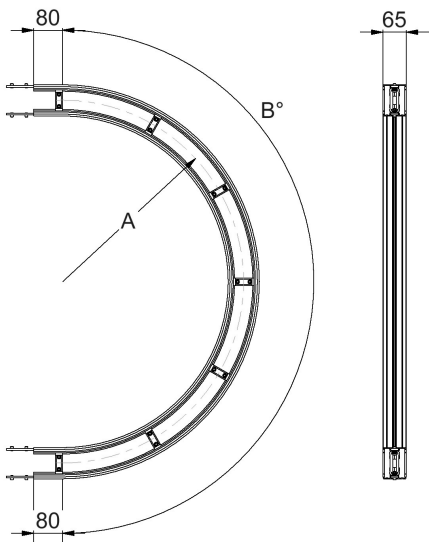
Other radius and angles are manufactured on request

Order example

830-5375-600-90

A= 600 mm

B= 90°



Series 830

Vertical bend

Standard vertical bend R400
consists of two aluminum profiles and plastic clamp

Vertical bend configuration

Part no. 830-5645-A

A= Bend angle

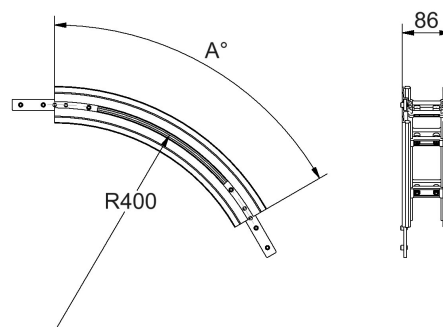
Standard angles to R400
A = 10°
A = 15°
A = 20°
A = 30°
A = 45°
A = 60°
A = 90°

Other radius and angles are manufactured on request
Minimum 10°

Order example

830-5645-45

A= 45°



Series 830

Vertical bend

Standard vertical bend R860
consists of two aluminum profiles and plastic clamp

Vertical bend configuration
Part no. 830-5695-A

A= Bend angle

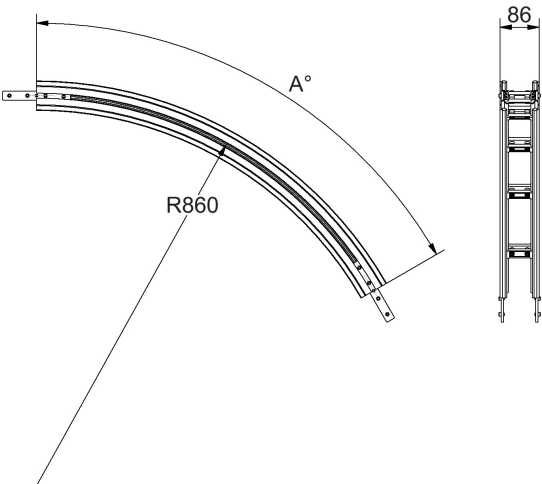
Standard angles to R860
A = 5°
A = 10°
A = 15°
A = 20°
A = 30°
A = 45°
A = 60°
A = 90°

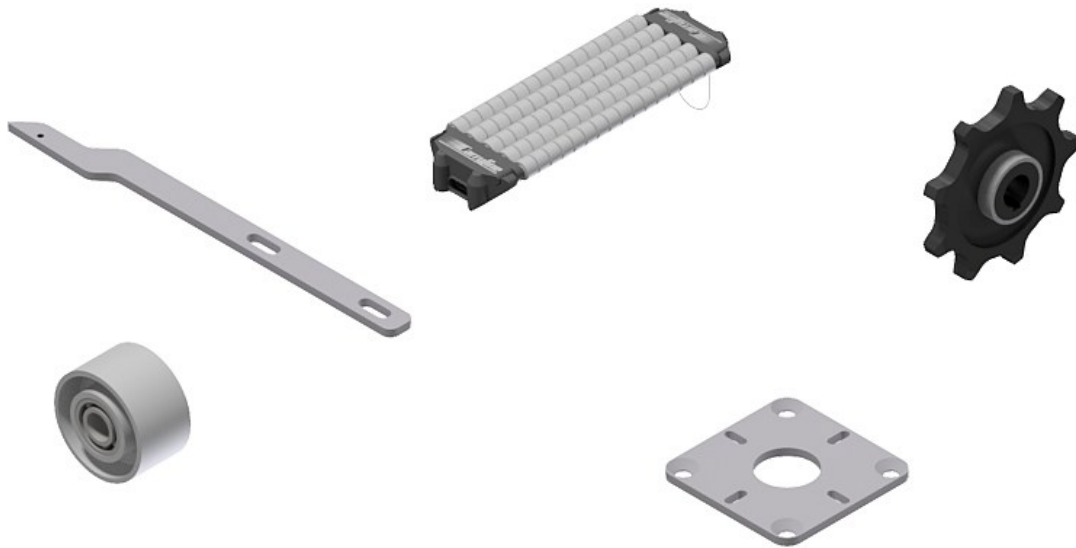
Other radius and angles are manufactured on request
Minimum 5°

Order example

830-5695-45

A= 45°





S900

